



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3439-101
Job Sheet 176579



Part No: D3439-101

Job Qty: 12 ea

Part Name: Mirror Assembly 8"



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/26/18

Job Tracking No:

Due Date: 5/8/18

Created By: Chantal Lavoie

Type: Stock

Description:

Note: DWG REV B IPP A 05.07.20 New issue KJ/JLM IPP Rev:B 10.09.08 per dwg RevB DD ver:ec

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	12 Ea		5/8/18	0.00	0.00	Start Up Stores/Pkg-2		At 18/05/17
100	Purchasing	12 pcs		5/8/18	0.00	0.00	Purchasing		
110	Packaging	12 pcs		5/8/18	0.00	0.00	Packaging2		At 18/05/17
115	QC	12 pcs		5/8/18	0.00	0.00	QC6		38
120	Small Fab	12 pcs		5/8/18	0.00	9.68	Small Fab-3		DA-89 SMB
130	QC	12 pcs		5/8/18	0.00	0.00	QC5		38
140	Packaging	12 pcs		5/8/18	0.00	0.00	Packaging3-1		9-89
150	QC21-SA	12 Ea		5/8/18	0.00	0.00	QC21		DA-89

PO # 039754 APR 30, 2018 x 12

R L CL

SEP 18 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
12183	Grote Mirror D3439-101	12 pcs (1 ea)	90-Start up Operation	5072104
D3015-3	Locknut	12 Ea (1 ea)	90-Start up Operation	5107592
D3439-3	Stud	12 Ea (1 ea)	90-Start up Operation	F144634
NAS1149C0563R	Washer	12 Ea (1 ea)	90-Start up Operation	5069489

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	12183	12	0	0
120 Small fab unit	D3015-3	12	186	0
	D3439-3	12	41	0
	NAS1149C0563R	12	540	0

Part Specifications

Specifications could not be found.



Container No: S072148



Part: D3439 - 101

Job No: 176579

Serial No/Batch: S072148

Revision:

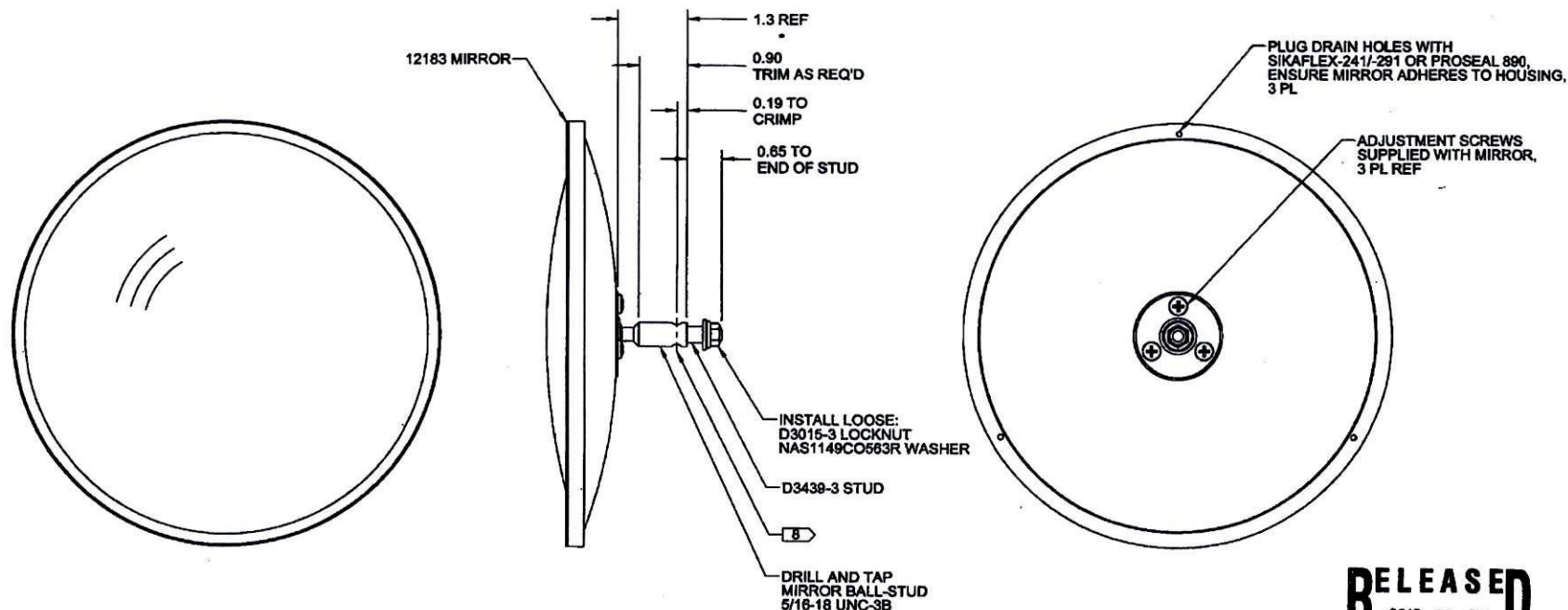
Inspector:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 05/17/18

BAC
GP
CAG
36
39.0

ITEM	QTY	P/N	DESCRIPTION
1	X	D3439-101	MIRROR ASSEMBLY, 8"
2	1	12183	MIRROR 8" (GROTE)
3	1	D3015-3	LOCKNUT
4	1	D3439-3	STUD
5	1	NAS1149CO563R	WASHER (OR AN960J0516)



D3439-101 MIRROR ASSEMBLY

NOTES:

- 1) MATERIAL: MIRROR= 8" ROUND CONVEX MIRROR W/ STAINLESS STEEL CASE
CENTER-MOUNT BALL-STUD W/ 1/4-20 X 1" DEEP FEMALE THREAD
GROTE INDUSTRIES, 2600 LANIER DRIVE, MADISON, INDIANA 47250
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3439-101" USING REMOVEABLE TAG
- 7) WEIGHT: 1.18 lbs
- 8) TO INSTALL D3439-3 STUD:
 - APPLY LOCKTITE 262 TO THREADS BEING INSTALLED INTO MIRROR BALL-STUD
 - THREAD D3439-3 STUD INTO MIRROR BALL-STUD
 - CRIMP MIRROR BALL-STUD ON OPPOSING SIDES, 0.19 FROM END AS ILLUSTRATED USING TOOL DT8317
 - CRIMP TO DEPTH OF 0.015-0.030 USING R0.125

RELEASED
2010-09-07
AN

B	REDRAW, ADD -3 (WAS PURCHASED/TRIMMED BOLT), RMV LPS	CP	10.07.20
A	NEW ISSUE	CP	06.05.27
REV.	DESCRIPTION	BY	DATE
DESIGN			
DRAWN			
CHECKED			
MFG. APPR.			
APPROVED			
DE APPR.			
DATE	10.07.20		

DART AEROSPACE LTD
HAWKESBURY, ONTARIO, CANADA

DRAWING NO. **D3439** REV. B
SHEET 1 OF 2
TITLE **MIRROR ASSEMBLY** SCALE NTS

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Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO039754**

Supplier: BCI001-VC
B C Industrial
14 Old Forest
Kirkland
QC
H9J 2Z8 Canada
Phone: 514-585-8907

PO No: PO039754

PO Date: 4/30/18

Due Date: 5/7/18

**Purchase Order
Revision:**

Revision Date:

Ship-To Contact: Lussier, PatrickPhone:

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground

Pymt Terms: Net 30

Freight Terms:

Special Comments:

E-MAILED
APR 30 2018

Items

Line Item	Part	Supplier Part No	Item No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	12183			Grote Mirror D3439-101 receive pcs	Firmed	5/7/18	12 Ea	12 Ea	12 Ea	\$15.99/Ea	\$191.88

Line Item Note W/O 176579

Grand Total: \$191.88

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)

A012 CHEMICAL AND PHYSICAL TEST REPORTS

A016 PERSONNEL QUALIFICATION

A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

CL
[Signature]
AL

Plex 4/30/18 2:21 PM dart.Lussier.Patrick

BC Industrial..... 14 Old Forest....Kirkland....Quebec....H9J-2Z8....Canada

Phone 514-585-8907

Email bcpc1@videotron.ca

Certificate of Compliance

May 15 2018

Dart Aerospace Ltd
1270 Aberdeen
Hawksbury, Ont
K6A 1K7

Att: Chantal Lavoie

This is to confirm that the parts delivered on our

PS180515DA

mirror 12183

DAG
38
9-88

conforms to the specifications outlined on your purchase

order 39754

Thankyou

Bryan Cameron

#TPS/GST-14264062

#TVQ/PST-1021696907

Terms 2%10 Net 30